

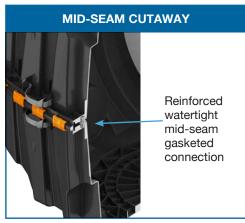


The Infiltrator IM-540 is a lightweight strong and durable septic/pump tank. This watertight tank design is offered with Infiltrator's line of custom-fit risers and heavy-duty lids. Infiltrator injection molded tanks provide a revolutionary improvement in plastic tank design, offering long-term exceptional strength and watertightness.

## **Features & Benefits**

- Strong injection molded polypropylene construction
- Lightweight plastic construction and inboard lifting lugs allow for easy delivery and handling
- Integral heavy-duty green lids that interconnect with TW<sup>™</sup> risers and pipe riser solutions
- Structurally reinforced access ports eliminate distortion during installation and pump-outs
- Reinforced structural ribbing offers additional strength
- Can be installed with 6" to 48" of cover
- Can be pumped dry during pump-outs
- Suitable for use as a pump tank or rainwater (non-potable) tank
- No special installation, backfill or water filling procedures are required





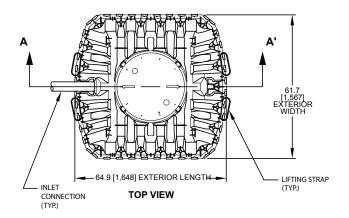


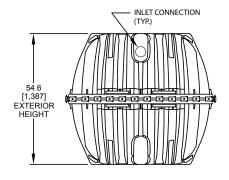


## **IM-540 General Specifications and Illustrations**

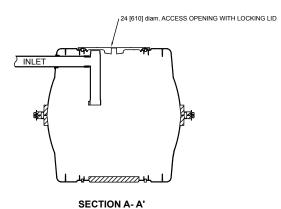
The IM-540 is an injection molded two piece mid-seam plastic tank. The IM-540 injection molded plastic design allows for a mid-seam joint that has precise dimensions for accepting an engineered EPDM gasket. Infiltrator's gasket design utilizes technology from the water industry to deliver proven means of maintaining a watertight seal. The two-piece design is permanently fastened using a series of non-corrosive plastic alignment dowels and locking seam clips. The IM-540 is assembled and sold through a network of certified Infiltrator distributors.

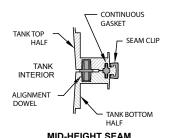
| IM-540                |                  |
|-----------------------|------------------|
| Total Capacity        | 552 gal (2090 L) |
| Length                | 64.9" (1648 mm)  |
| Width                 | 61.7" (1567 mm)  |
| Height                | 54.6" (1387 mm)  |
| Maximum Burial Depth  | 48" (1219 mm)    |
| Minimum Burial Depth  | 6" (152 mm)      |
| Maximum Pipe Diameter | 4" (100 mm)      |
| Weight                | 169 lbs (77 kg)  |





## **END VIEW**





SECTION DETAIL



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U.S. Patents: 4,759,661; 5,017,041; 5,156,488; 5,336,017; 5,401,116; 5,401,459; 5,511,903; 5,716,163; 5,588,778; 5,839,844 Canadian Patents: 1,329,959; 2,004,564 Other patents pending. Infiltrator, Equalizer, Quick4, and SideWinder are registered trademarks of Infiltrator Systems Inc. Infiltrator is a registered trademark in France. Infiltrator Systems Inc. is a registered trademark in Mexico. Contour, MicroLeaching, PolyTuff, ChamberSpacer, MultiPort, PosiLock, QuickCut, QuickPlay, SnapLock and StraightLock are trademarks of Infiltrator Systems Inc. PolyLok, Inc. TUF-TITE is a registered trademark of TUF-TITE, INC. Ultra-Rib is a trademark of IPEX Inc.

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